WHEN TO RESHARPEN OR RETIRE A BLADE

CUTTING EDGE SAWMILL

SIGNS A BLADE MAY NEED SHARPENING OR SETTING

✓	The cut begins to wander or look wavy.
✓	The mill needs more feed pressure than usual.
✓	The lumber surface becomes noticeably rougher.
✓	The blade pulls consistently to one side.
✓	The blade is producing more heat than normal.
✓	Tooth set appears uneven or cutting performance changes after only a short run.

CHECK BEFORE RUNNING IT AGAIN

TOOTH CONDITION
Look for chipped, missing, badly worn, or damaged teeth.

TOOTH SET
Uneven tooth set can contribute to poor tracking and inconsistent cuts.

BLADE BODY
Look for cracks, bends, kinks, corrosion, or obvious fatigue.

WELD AREA
Inspect the weld and surrounding blade body for cracking or unusual distortion.

WHEN TO RETIRE A BLADE

Stop using a blade if you find a crack, severe kink, damaged weld, major tooth damage, or another condition that makes the blade unsafe or unreliable. When in doubt, set it aside for inspection rather than continuing to run it.

BLADE CARE CHECKLIST

☐	Inspect blade before use
☐	Remove pitch and debris
☐	Dry blade before storage
☐	Watch for changes in cut quality
☐	Change a dull blade instead of forcing the cut
☐	Inspect tooth set and tooth condition
☐	Check the blade body and weld area
☐	Store securely in a clean, dry place

WHEN YOUR BLADES NEED PROFESSIONAL ATTENTION

Professional sawmill blade sharpening and setting from Cutting Edge Sawmill.

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KEEP IT SHARP. KEEP IT CUTTING.